

WHAT IS CLAIMED IS:

1. A nitride-based semiconductor element comprising:  
a mask layer, having a recess portion on an upper  
5 surface of said mask layer, formed on a substantially flat  
upper surface of an underlayer to partially expose said  
upper surface of said underlayer;

a nitride-based semiconductor layer formed on said  
exposed part of said underlayer and said mask layer while  
10 forming a void on said recess portion of said mask layer;  
and

a nitride-based semiconductor element layer, formed  
on said nitride-based semiconductor layer, having an  
element region.

2. The nitride-based semiconductor element according  
to claim 1, wherein

said recess portion of said mask layer includes a  
dent provided on at least part of said upper surface of  
20 said mask layer.

3. The nitride-based semiconductor element according  
to claim 1, wherein

said recess portion of said mask layer includes a  
25 concavely curved upper surface of said mask layer.

4. The nitride-based semiconductor element according to claim 3, wherein

said mask layer has an overhanging shape, and

said upper surface of said overhanging mask layer is concavely curved.

5. The nitride-based semiconductor element according to claim 4, wherein

said overhanging mask layer includes:

a first insulator film formed on said underlayer, and

a second insulator film, formed on said first insulator film, having a smaller etching rate than said first insulator film.

6. The nitride-based semiconductor element according to claim 1, wherein

said underlayer includes a substrate, and

said mask layer is formed to be in contact with the upper surface of said substrate.

7. A nitride-based semiconductor element comprising:

a mask layer, having a recess portion on an upper surface of said mask layer, formed on projection portions of an underlayer having said projection portions on upper

surface on said underlayer to partially expose said upper surface of said underlayer;

a nitride-based semiconductor layer formed on said exposed part of said underlayer and said mask layer while forming a void on said recess portion of said mask layer; and

a nitride-based semiconductor element layer, formed on said nitride-based semiconductor layer, having an element region.

8. The nitride-based semiconductor element according to claim 7, wherein

said recess portion of said mask layer includes a dent provided on at least part of said upper surface of said mask layer.

9. The nitride-based semiconductor element according to claim 7, wherein

said recess portion of said mask layer includes a concavely curved upper surface of said mask layer.

10. The nitride-based semiconductor element according to claim 9, wherein

said mask layer has an overhanging shape, and

said upper surface of said overhanging mask layer is

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concavely curved.

11. The nitride-based semiconductor element according to claim 7, wherein

5        said underlayer includes a substrate, and  
      said mask layer is formed to be in contact with said upper surface of said substrate.

10        12. A method of forming a nitride-based semiconductor comprising steps of:

      forming a mask layer, having a recess portion on an upper surface of said mask layer, on a substantially flat upper surface of an underlayer to partially expose said upper surface of said underlayer; and

15        growing a nitride-based semiconductor layer on said exposed part of said underlayer and said mask layer.

13. The method of forming a nitride-based semiconductor according to claim 12, wherein

20        said step of forming said mask layer includes a step of forming said mask layer on a prescribed region of said underlayer and thereafter partially etching the upper surface of said mask layer thereby forming said recess portion on the upper surface of said mask layer.

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14. The method of forming a nitride-based semiconductor according to claim 12, wherein said step of forming said mask layer includes steps of:

5       forming a first mask material layer on part of a region of said underlayer formed with said mask layer, forming a second mask material layer to cover said first mask material layer and said underlayer, and etching said second mask material layer while leaving  
10       said first mask material layer thereby forming said mask layer consisting of said first mask material layer and said second mask material layer and having said recess portion on said upper surface.

15       15. The method of forming a nitride-based semiconductor according to claim 12, wherein said underlayer includes a substrate, and said step of forming said mask layer includes a step  
20       of forming said mask layer to be in contact with said upper surface of said substrate.

25       16. The method of forming a nitride-based semiconductor according to claim 12, further comprising a step of growing a nitride-based semiconductor element layer having an element region on said nitride-based

semiconductor layer.

17. A method of forming a nitride-based semiconductor comprising steps of:

5 forming a mask layer, having a recess portion on an upper surface of said mask layer, on projection portions of an underlayer having the projection portions on upper surface for partially exposing said upper surface of said underlayer; and

10 growing a nitride-based semiconductor layer on said exposed part of said underlayer and said mask layer.

18. The method of forming a nitride-based semiconductor according to claim 17, wherein

15 said underlayer includes a substrate, and  
said step of forming said mask layer includes a step of forming said mask layer to be in contact with the upper surface of said substrate.

20 19. The method of forming a nitride-based semiconductor according to claim 17, further comprising a step of growing a nitride-based semiconductor element layer having an element region on said nitride-based semiconductor layer.

20. A method of forming a nitride-based semiconductor comprising steps of:

forming a mask layer having an overhanging shape on a substantially flat upper surface of an underlayer to  
5 expose part of said flat upper surface of said underlayer; and

growing a nitride-based semiconductor layer on said exposed part of said underlayer and said mask layer.

10 21. The method of forming a nitride-based semiconductor according to claim 20, wherein

said step of growing said nitride-based semiconductor layer includes a step of growing said nitride-based semiconductor layer from under said mask layer having an  
15 overhanging shape and applying force from under the overhang of said mask layer thereby curving the upper surface of said overhanging mask layer.

20 22. The method of forming a nitride-based semiconductor according to claim 20, wherein

said step of forming said mask layer includes steps of:

forming a first mask material layer on said underlayer while forming a second mask material layer  
25 having a smaller etching rate than said first mask

material layer on said first mask material layer, and  
etching said first mask material layer and said  
second mask material layer thereby forming said  
overhanging mask layer having said first mask material  
layer and said second mask material layer.

23. The method of forming a nitride-based  
semiconductor according to claim 20, wherein  
said underlayer includes a substrate, and  
said step of forming said mask layer includes a step  
of forming said mask layer to be in contact with the upper  
surface of said substrate

24. The method of forming a nitride-based  
semiconductor according to claim 20, further comprising a  
step of growing a nitride-based semiconductor element  
layer having an element region on said nitride-based  
semiconductor layer.

25. A method of forming a nitride-based semiconductor  
comprising steps of:

forming a mask layer having an overhanging shape on  
projection portions of upper surface of an underlayer  
having said projection portions to expose part of said  
upper surface of said underlayer; and



growing a nitride-based semiconductor layer on said exposed part of said underlayer and said mask layer.

26. The method of forming a nitride-based semiconductor according to claim 25, wherein said step of growing said nitride-based semiconductor layer includes a step of growing said nitride-based semiconductor layer from under said mask layer having an overhanging shape and applying force from under the overhang of said mask layer thereby curving the upper surface of said overhanging mask layer.

27. The method of forming a nitride-based semiconductor according to claim 25, wherein said underlayer includes a substrate, and said step of forming said mask layer includes a step of forming said mask layer to be in contact with the upper surface of said substrate.

28. The method of forming a nitride-based semiconductor according to claim 25, further comprising a step of growing a nitride-based semiconductor element layer having an element region on said nitride-based semiconductor layer.